Cyclobutadiene Complexes, XII^[♦]

Alkynyl-Substituted Tricarbonyl(cyclobutadiene)iron Complexes: Stille Coupling of Iodocyclobutadiene Complexes with Stannylalkynes[☆]

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The synthesis of mono-, di-, tri- and tetraalkynylated tricarbonyl(cyclobutadiene)iron complexes is accomplished by a repetitive metalation/iodination/coupling sequence. Application of this sequence leads to the synthesis of oligomeric cyclobutadiene complexes with various topologies, inter alia to the synthesis of a perethynylated dimer 24. Alternatively a one-step coupling procedure (Stille-Farina) has been used to synthesize tetraalkynylated tricarbonyl(cyclobutadiene)-irons 26.

Modular chemistry is the connection of rigid or semirigid and multiply functionalized compounds of defined size into larger, shape-persistent molecular objects. For this purpose, it is desirable to develop a variety of chemical construction sets using expedient synthetic access to functionalized modules of different properties.

The concept of modular chemistry, which has evolved at a rapid pace during the last decade[1], has many facets and the connection of modules may be achieved either by self organization, using noncovalent interactions such as hydrogen bonds (see ref.[1] and cited material therein), or can rely on the formation of much more robust covalent C-C bonds. Prime examples of the latter type of modules are the oligo(bicyclo[1.1.1]pentanes) of Szeimies^[2,3] and Michl^[4] and the supramolecular structures^[5] derived therefrom, Müllen's^[6a] rational synthesis of graphitic sheets (A) and polyacetylene oligomers by a construction-set approach^[6b], the large and amphiphilic phenylene-ethynylene rings of Höger^[8], Moore's phenylacetylene dendrimers^[9], Diederich's all-carbon network segments (B) and scaffolds using tetraethynylethylene^[10], and Vollhardt's repetitively synthesized oligophenylenes^[11a] to archimedan-segments C.

Surprisingly, the modules are purely organic with few exceptions^[1]; the organometallic branch of modular chemistry is much less developed than the "organic arm" of the enterprise^[7]. Organometallic species, though, will allow the construction of modules with valence angles and topologies that are difficult to obtain with organic groups. That is particularly true for cyclobutadiene complexes, which allow the introduction of 90° angles through their appropriate geometry. One of the ultimate goals using cyclobutadiene-derived modules would be the synthesis of a network such as

D, comprised of butadiyne-linked tricarbonyl(cyclobutadiene)irons. While it is not possible (at least at the moment) to synthesize such an infinite two-dimensional array **D**, it should be possible to prepare segments of varying size and topology. To this end versatile syntheses of ethynylated cyclobutadiene complexes are necessary.

Besides the synthesis of **D**-segments, the modification and functionalization of π complexes is an important incentive in synthetic organometallic chemistry. Goals include manipulating physical properties and chemical reactivity and adding polymerizable groups in order to build and investigate oligomeric models, imparting novel functionalities to the π core so that the organometallic π entity under consideration is attractive not only for use in modular chemistry, but also for material science or LC technology^[12].

Surprisingly, few doubly or higher alkynylated π complexes are known; one example is Vollhardt's synthesis of monoalkynylated and ortho- or para-diethynylated cyclobutadienes (stabilized by CpCo)[11b]. These complexes were synthesized by a [2 + 2] cycloaddition of suitably substituted alkynes^[13] or butadiynes over CpCo(CO)₂. While this is an elegant one-step synthesis, with fair but not excellent yields, it is difficult to introduce two alkynyl groups with different substituents; thus this method is rendered less valuable. Additionally, the dimerization approach is unique to the CpCo system and not applicable for tricarbonyl iron supported cyclobutadienes. These reasons led us to develop a different strategy for the synthesis of ethynylated cyclobutadiene complexes^[14a]. With the discovery, independently by Hafner and us, that tricarbonyl(cyclobutadiene)iron (1a) can be easily metalated by either sec-BuLi[14b] or lithium tetramethylpiperidide^[14c], the corresponding iodocyclobutadiene 1b was obtained in good yield. The accessibility of **Ib** opened the prospect of a Stille-type route^[15] to alkynylated cyclobutadiene complexes, in particular, because it was known from Sterzo and Stille[15b], that iodinated cymantrenes couple with tin alkynes to give the corresponding organometallic acetylenes in good yields and under mild conditions.

During the last years, multiple ethynylation reactions have become more and more popular. In all of these syntheses, the multiple execution of the Heck-Cassar-Sonogashira-Hagihara coupling[16] with an organic polybromide or polyiodide was the sole or the key reaction leading to ethynylated species. Typical examples are Whitesides' work on ethynylated thiophenes[17] and their use for highly crosslinked materials, the synthesis and LC behavior of peralkynylated triphenylenes^[18], and the synthesis of hexaethynylbenzene^[19]. Surprisingly, dimeric or oligomeric species of hexaethynylbenzene are unknown even though they represent structurally unusual and attractive synthetic goals. Even less is known about monomeric or oligomeric perethynylated organometallic moieties, but multiple ethynylation reactions should also be applicable for the synthesis of peralkynylated cyclobutadiene complexes.

The reasons listed above initiated our interest in the chemistry of complexed cyclobutadienes and has led to the publication of several preliminary communications^[20] regarding synthesis and characterization of ethynylated tricarbonyl(cyclobutadiene)irons. We give here a full account of our endeavors.

Results and Discussion

Synthesis of Monoethynylated Tricarbonyl(cyclobutadieneacetone)iron Complexes

Treating 1b with 2a, tris(dibenzylideneacetone)dipalladium (Pd₂dba₃), and triphenylarsane in DMF for 18 h at 21 °C gave rise to the isolation of 3a in 69% yield as a yellow crystalline material, after aqueous workup and sublimation. In later experiments it turned out that the aqueous workup is unnecessary. After removal of DMF by distillation, 3a was obtained directly by sublimation. Ethynyl 3a was relatively air- and moisture-stable and could be stored at -18°C for indefinite periods, whereas it decomposed over 1-2 days under darkening in the laboratory atmosphere. Using other substituted tin alkynes 2 made the species 3b, c, e and f (yields: Table 1) accessible. The workup procedures for 3b-f were slightly different: chromatography (neutral aluminium oxide or Baker flash silica gel) combined with crystallization from pentane afforded better results than attempted sublimation or distillation. All of the alkynes 3 were unequivocally identified by their NMR, IR and mass spectra.

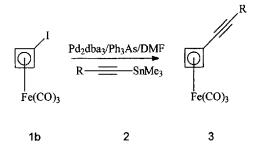


Table 1. Substituent key for stannane 2 and ethynylcyclobutadiene 3 and yields for the coupling products 3 (%)

2, 3	a	b	c	d	e (3e =	11)	f	g
R	SiMe ₃	Si(iPr ₃)	Ph	Н	cymant	renyl	C≡C-SiMe ₃	C≅C-H
yield 3 (%)	69	77	71	93	55 (11)	,	52	57
2 h		i				k	_	
	Bu	C≡C-C=			octyl	meth	-	

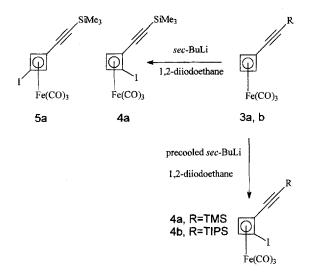
The alkynyl compounds 3d and g were obtained by deprotection of 3a or f, respectively, with potassium carbonate in methanol. While 3a, c, e and f are crystalline and similar in stability, 3a, b, d and g are yellow oils; 3d and g are much less robust than their substituted counterparts.

In the next experiment, 3a was placed in a long Schlenk tube, dissolved in THF and cooled to $-78\,^{\circ}\text{C}$ by inserting the tube into a dry ice/acetone bath so that the glass over the solvent was also effectively cooled. sec-BuLi, delivered

in cyclohexane (m.p. 6.5°C), was then slowly administered by a hypodermic needle to the cold inner surface of the tube, causing immediate solidification. To add the precooled *sec*-BuLi slowly, the tube was gently shaken over a period of ca. 20 min until all of the organolithium had dissolved. After performing metalation, quenching with diiodoethane gave rise to the isolation of purely *ortho*-iodinated 4a in 74% yield with no detected formation (<5%) of the *para*-iodide 5a. We found that this particular setup was most effective for selective *ortho*-iodination of 3.

When the deprotonation of 3a was carried out without precooling the sec-BuLi, a mixture of 4a and 5a was isolated in 70-75% yield. The faster the addition of the sec-BuLi, the more para-product was formed (20-25%). The chromatographic separation of the two iodides proved to be quite difficult, so that 5a was obtained only after repeated chromatography with considerable loss of material.

If the deprotonation reaction would occur in accord with statistics, an *ortho:para* ratio of 2:1 would have been expected. The observed higher *ortho:para* ratio (even if *sec-BuLi* is not precooled) shows that an *ortho-directing* effect is exerted by the alkyne group. *ortho-Directed* metalation is generally found in alkynes such as phenylacetylene^[21], thienylacetylene^[22] and ethynylcymantrene^[23]. The reason for this effect is the enhanced ability of the triple bond to coordinate a lithium cation. *ortho-Metalation* of the substituted cyclobutadiene 3b is also observed to give rise to the isolation of a 62% yield (*ortho:para* ratio > 95:5) of 4b after reaction of the lithio compound with 1,2-diiodoethane, suggesting that the *ortho-*directing effect of the alkyne group is independent of the substituent R.



Synthesis of Diethynylated Tricarbonyl(cyclobutadiene)iron Complexes by the Metalation/Iodination/Coupling (MIC) Sequence

With the iodinated complexes 4 and 5 in hand, it was expected that a Stille-Farina^[15] type coupling should allow access to the complexes 6 and 7. Coupling of 4a to a series

of stannylated alkynes 2 cleanly afforded derivatives of 6 (yields: Table 2).

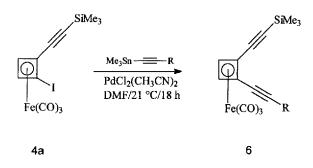


Table 2. Yields and catalysts used for the coupling reaction of 4a with tin alkynes 2

6	a	b	e	d	e
R	SiMe3	Si(i-Pr)3	tert-Butyl	Phenyl	-C≡C-C≡C-t-Bu
catalyst		- PdCl ₂ (CH	I ₃ CN) ₂		- PdCl ₂ (PPh ₃) ₂
yield	78 %	62 %	57 %	65 %	28%

The corresponding 1,3-diethynyls 7 are also available by coupling 5a with 2. Due to difficulties in the workup, the use of the Beletskaya catalyst [PdCl₂(CH₃CN)₂] had advantages over the Farina system. To drive the reaction to completion, it was necessary to use two portions of the sensitive "ligandless" catalyst PdCl₂(CH₃CN)₂, adding the second catalyst portion after 18 h. Whereas 7a is obtained as a crystalline material in 71% yield, 7b appears as an oil. The slightly lower yield in the case of 7b (62%) is due to spreading of the product band during chromatography and is probably not an effect of attenuated coupling efficiency of the TIPS-alkyne 2b.

Deprotection of 6a, b and 7a to give the terminal alkynes 6f, g and 7c was performed in high yield by stirring the silylated precursors for 20 min. in a methanol/potassium carbonate mixture; 7c, 6f and 6g are surprisingly stable for short periods (hours) under ambient conditions and can be purified by either sublimation or chromatography.

Synthesis of Oligomeric Alkyne-Bridged Tricarbonyl(cyclobutadiene)iron Complexes

Having succeeded in the synthesis of mononuclear ethynylated cyclobutadiene complexes, the next goal was the synthesis of di- and trinuclear alkyne-bridged representatives of various topologies. In an initial experiment, 16 was coupled^[15b] with 8 and 9, respectively, to give 10 (81%) and 12 (67%). In the case of 10 it was sufficient to use 1 mole percent of palladium catalyst (per mole of 1b); with 5 mole percent catalyst, the yield of 10 drops to 65%. The complex 11 is obtained by coupling of 1b to (trimethylstannylethynyl)cymantrene^[15b] in 55% yield. While 10 and 11 are prepared using DMF as solvent, 12 is better synthesized in THF, using 5 mole percent of the Farina catalyst. With a Hay-type coupling^[24], we were also able to synthesize 12 in 54% yield from 3d. We tried to

couple 3d under Eglinton conditions^[25] by using copper acetate in pyridine. Here only decomposition of 3d resulted, implying that the tricarboyl(cyclobutadiene)iron nucleus is sensitive to these conditions.

When bisstannylated^[26] cyclobutadiene 7e^[11b] is coupled to 1b, the sparingly soluble trimer 16a is formed in 55% as the only isolable product; using 7f as stannane (under the same conditions) in the reaction with 1b affords a mixture of two compounds, identified by their NMR spectra as dimer 15 (42%) and trimer 16b (18%). The interpretation of these results is that the enhanced steric crowding in 7f compared with that in 7e retards the rate of the coupling reaction considerably and leads to the predominant formation of the dimer 15 at reaction times (18 h) sufficient to achieve complete conversion of 7e to 16a. The result underscores the importance of the steric factor in this type of coupling reaction, leading to the conclusion, that more hindered reaction partners couple less readily. Similar observations were made for the tetraalkynylation of 25 (vide infra). The Pd-catalyzed coupling reaction was applied to the para-iodide 5a, in combination with 8 to give a 39% yield of 13. Utilizing 7d instead of 8 led to the isolation of 14 (32%).

Thereby the sensitive **7d** was prepared in situ by the action of Lappert's reagent (Et₂N-SnMe₃)^[26] on **7c**.

Coupling of 4a to 8, 9 and 6h affords 17, 18 and 19 (R =SiMe₃) in 47, 38 and 59% yield, respectively. All of the three kinked oligomers must occur as mixtures of diastereomers. Thus, 17 and 19 should consist of two diastereomers, namely a racemate and a meso compound. It was not possible though, to separate the diastereomers by column chromatography. The ¹³C-NMR spectrum of 17 shows 11 lines, strongly suggesting that some of the resonances are split as a consequence of the occurrence of diastereomers. While the TMS-, the alkyne and the Fe(CO)₃ signals are not split, one quaternary ($\delta = 65$) and one tertiary C ($\delta = 66$) of the cyclobutadiene nucleus show a split into two signals of equal intensity. In the elongated dimer 19 no diastereomeric split is observed at the resolution (3 Hz line broadening) achieved in the NMR experiment. Only ten signals were recorded, suggesting that the butadiyne bridge in 19 decouples the stereocenters.

Trimer 18 is expected to be formed as mixture of *three* diastereomers, thereby giving rise to the formation of a racemate and two *meso* compounds, as depicted. However, it was impossible to separate or enrich a single diastereomer by column chromatography.

The 13 C-NMR spectrum of 18 shows two signals in a 2:1 ratio for the CO groups, four signals in the alkyne region, and one band for the TMS groups. Between $\delta=60$ and 70 only eleven signals of the cyclobutadiene-C atoms were observed: analysis of the three diastereomers using symmetry criteria reveals that 24 cyclobutadiene signals are expected for the sum of all three diastereomers. The reduction of the number of signals is due to accidental isochrony, but not to chemical equivalence of the carbon atoms under consideration and probably also not to the favored formation of only one or two of the three diastereomers. The alkyne, TMS and the CO signals are not influenced by the occurrence of diastereomers at all, giving rise to only seven diagnostic signals, supporting the proposed constitution.

Attempted Synthesis of Cycles Comprised of Butadiynes and Cyclobutadienes

Having 6f, a rigid diyne, in hand should allow access to cyclic structures of the type 20 by using the Hay coupling^[19]. As we have been able to show, the tricarbonyl(cyclobutadiene)iron system is stable under Hay coupling conditions, allowing the synthesis of 12 from 3d (vide supra).

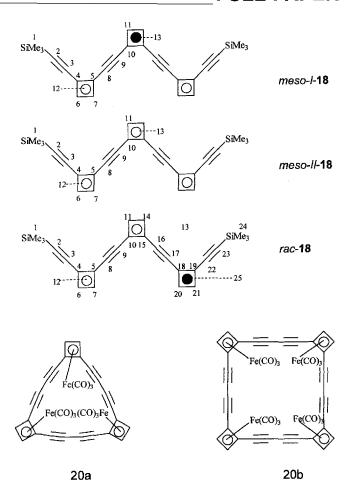
Diyne 6f was dissolved in acetone to give a 0.1 mm solution. Copper(I) chloride and TMEDA were added in stoichiometric amounts and O₂ was bubbled through the reaction mixture. After 2 h, 6f was consumed; aqueous workup gave only black and infusible material that eluded further characterization. Because it was not clear what led to the failure of the coupling, the dimer 17b was prepared from 17a (K₂CO₃ in methanol, diastereometric mixture, 72%). Hay coupling was performed on 17b, which produced a dark and insoluble precipitate. It was not possible to isolate any defined compounds. Again, the reason for the unsuccessful course of the reaction was obscure; either the open

oligomers, or products such as **20b**, could be unstable under the reaction conditions.

19b R=H

Synthesis of Peralkynylated Tricarbonyl(cyclobutadiene)iron Complexes

Stepwise Synthesis: Reaction of **6a** with sec-BuLi (THF, -78 °C) for 15 min led to the formation of a lithiated species. Quenching by addition of 1,2-diiodoethane and sub-



sequent chromatography yielded 21 (89%). Due to the stereochemical equivalence of the cyclobutadiene protons in 6a the usual precautions required for selective ortho-lithiation (vide supra) were not necessary. At 21 °C, 21 showed a pronounced tendency to decompose; it was stable for longer periods only at a temperature below -30° C, but could be characterized by NMR, IR and mass spectroscopy. Immediate coupling of 21 with 2a afforded the triyne 22 (53%). Use of Beletskaya's catalyst proved more successful than the Farina system, since complete removal of catalyst residues containing triphenylarsane and decomposition products of Pd₂dba₃ was impossible in the latter case. The lemon-yellow and crystalline trivne 22 was stable under laboratory conditions for several days and showed no signs of decomposition when stored in the deep freeze for extended periods. Performance of the deprotonation/iodination reaction on 22 produced the iodide 23 in 41% yield. In contrast to 21, 23 was stable at ambient conditions over several days.

The final stage of the synthesis involved coupling of 23 with bis(trimethylstannyl)ethyne 8 or -butadiyne 9 using catalytic palladium to obtain the dumbbells 24a and 24b in yields of 76 and 66%, respectively, after aqueous workup and chromatography. The lemon-colored dinuclear species 24 were readily soluble both in pentane and in dichloromethane. In the solid state 24a, b are only moderately sensitive under normal atmospheric conditions, but are completely stable for extended periods at -18°C. Their structure was

unequivocally assigned from NMR, IR and mass spectral data and from their elemental composition (24b).

The One-Pot Procedure: Having succeeded in the synthesis of perethynylated cyclobutadiene complexes 24 in a stepwise fashion (vide supra), the question arose whether tetraethynylated cyclobutadiene complexes could be accessible by a one-pot procedure using the tetraiodide 25 (available in multigram quantities^[27]). However, as we have shown^[28], it is not possible to use Heck-Cassar-Sonogashira-Hagihara coupling for the introduction of ethynyl groups to the tricarbonyl(cyclobutadiene)iron nucleus. Instead, a palladium-catalyzed amination occurs. Using 25 and applying Stille-Farina conditions^[29] (vide supra) gave a number of novel tetraalkynylated cyclobutadiene complexes 26.

Table 3. Yields and substituent key for 26

26	а	b	c	d	e	f
R	tert-butyl	octyl	methyl	trimethylsilyl	phenyl	(H)
yield	40 %	25 %	81 %	83 %	84 %	(79 %)

With the exception of **26a** and **b**, the tetraalkynylation of **25** proceeds to give yields over 80%, indicating that the Stille-Farina coupling is an efficient tool for the multiple replacement of iodine substituents at the cyclobutadiene nucleus. After removal of DMF by distillation, the dark residue is filtered through neutral alumina using pentane. The product elutes as an intensely yellow fraction. When

the color of the elute fades, all 26 has been washed from the column. Further elution leads to isolation of the coligand triphenylarsane. The low yield for the octyl-substituted 26b was due to extensive bleeding during chromatography and is probably not intrinsic to the coupling reaction (see Table 3). In order to obtain 26f, the silane 26d was treated with potassium carbonate in methanol. The parent 26f was stable in solution at 21 °C and for a short time in the solid state at temperature below 0 °C, but it decomposes quickly at 21 °C with formation of a brownish, infusible and insoluble material.

In the case of 26a, a side product was separated from the desired target by careful chromatography. Mass spectroscopy and NMR data unequivocally support the structural assignment of the byproduct to 27 in which one alkyne group is replaced by a methyl group. This product must arise by transfer of a methyl group from 2h. Apparently, the tert-butyl group is sterically hindered enough to show competitive transfer of one methyl group. From the yields, statistics allow the calculation of the selectivity of alkyne/ methyl transfer to be ca. 33. In the other cases examined, methyl transfer was not observed; assuming that we would have isolated a yield of 3% or more of a methylated compound (if formed), the transfer selectivity (methyl group/ alkyne) must be over 1:200 in the other couplings. Attempts to couple the sterically even more hindered stannane 2b to 25 were not successful; a product mixture that could not be resolved by chromatography was obtained. Some other stannylalkynes, such as 28 and 29, also do not couple to the tetraiodo core; instead dark and infusible tarry materials were obtained. To our surprise, under the conditions developed by Müllen and Kiehl^[6b], which were applied successfully to couplings of vinyl iodides with vinyl stannanes, no cross coupling product (i.e., tetravinylated cyclobutadienes) could be isolated when 25 was treated with 30 or 31. Instead, a 15% yield of all-trans-1,4-diphenyl-1,3-butadiene, a product arising from the oxidative dimerization of 30, was observed.

Another question we addressed was whether it was possible to substitute only one, two or three of the iodine substituents in 25 by the Farina-Stille coupling. To this end, a fourfold excess of 25 was treated with one equivalent of 2a under standard coupling conditions.

To our surprise, workup afforded only 26d (81% yield based on 2a, 20% based on 25) and we isolated 65% of 25 without being able to show the formation of partially alkynylated/iodinated species. This implies that the catalytic species may not leave^[13d] the four-membered ring during the reaction sequence, so that after reductive elimination of 33, the palladium catalyst does not break free from the complex, but immediately executes the next oxidative ad-

dition. The catalyst leaves for the next molecule of 25 only when the catalytic cycle has been performed four times; thus 34 may or may not be a discrete species in this process. The "hopping" hypothesis also explains the lack of mixed iodo/alkyne species and the excellent yields obtained in the Farina coupling of 25 to 26.

Conclusions and Outlook

(1) The experiments described above demonstrate that the attachment of alkynyl groups to the cyclobutadiene nucleus of 1a could be achieved in high yields by coupling of 1b to stannylated alkynes 2 in a variant of the Stille reaction. Coupling of 1b to bifunctional stannanes gave rise to bimetallic species 10-12 and 16. The alkynylated cyclobutadienes (3) were shown to be substrates for a repeated application of the metalation-iodination-coupling sequence, leading to di- and triethynylated species such as 6, 7 and 21-23. Iodide 23 led to the synthesis of 24, the first perethynylated dimeric cyclobutadiene complex. The metalation-iodination reaction of 3 can be controlled (low temperature, precooled sec-BuLi) to give merely the ortho-iodides 4 due to the lithium complexing effect of the alkynyl group. Relaxation of the conditions favors the formation of an ortholpara mixture. The iodides 4 and 5 can be used to construct further kinked and linear alkyne-bridged oligomers of 1a such as 17-19. With tetraiodide 25 it was possible to synthesize a series of tetraalkynylated species 26 in respectable to excellent yield using Farina coupling. The synthesis of the ring systems 20 could not be accomplished due to the decomposition of either the starting material 6 or the products 20 under the Hay coupling conditions employed.

(II) The MIC sequence allows the control of substitution at the cyclobutadiene nucleus to a large extent with the additional advantage of its ease of repetition leading to the first examples of regio-controlled design of multiply alkynylated cyclobutadiene complexes. The variability and the construction-set approach should render the MIC sequence and the products attractive in modular chemistry. The application of cyclobutadienes will be advantageous where 90° angles are needed in a construction set; there, the

application of benzene derivatives with their performed 60° valence angles is obsolete. The cyclobutadiene nucleus, therefore is a suitable connector with the properties described and may be of use for the construction of two-dimensional lattices and similar objects, such as **D**: The preparation of linear, kinked, star- and dumbbell-shaped segments of the network was accomplished.

(III) Plans involve fine tuning of the ligand sphere of 6 to prepare 36; we expect 36 to be sterically more encumbered and more stable than 6, leading to an enhanced propensity towards cyclization to 20. Segments of D with novel topologies would then be accessible.

The deprotection chemistry of the cyclobutadiene nucleus will be examined in detail and the use of ethynylated cyclobutadienes as building blocks in polymers should lead to novel LC materials with the prospect of crosslinked liquid crystalline networks by liberation of the free cyclobutadiene in the film.

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Experimental

All operations were carried out in flame-dried glassware under N₂. The Pd catalysts and the alkynes were purchased from Aldrich and used as obtained. The solvents were purified according to published procedures. — Column chromatography was accomplished with Baker flash silica gel or aluminium oxide (ALOX S neutral, Riedel-de Haën). — TLC was performed on Merck silica gel 60 F 254 TLC foil. — ¹H and ¹³C NMR: Bruker AC 300, Bruker AMX 500, Varian Gemini 200. — IR Nicolet Magna 550. MS: VG Trio 2000, Varian CH7A, VG Instruments ZAB-2. — Melting points are uncorrected. — Elemental analyses: Mikroanalytisches Labor des Instituts für Organische Chemie der Johannes-Gutenberg-Universität Mainz.

Stannylacetylenes 2: The corresponding alkyne (10.0 g) was dissolved in 100 ml of THF and cooled to 0°C. To this solution, 0.95 equiv. of BuLi was added, the resulting solution stirred for 2 min and cooled to -78°C. Then 1.00 equiv. of Me₃SnCl were used to quench the lithio acetylide. Stirring for 1 h at 21°C, quick aqueous workup with pentane and removal of the solvent gave the corresponding stannylated alkynes 2, which were used without further characterization.

General Coupling Procedure I (Farina) (PI): The corresponding iodide, the stannylated alkyne 2 (1.1–1.6 equiv. per iodo substituent), Pd₂dba₃, and triphenylarsane were dissolved in DMF or THF and stirred for 18 h at 21 °C. For "dry" workup the solvent was removed at 0.1 Torr/30 °C and the residue purified by chromatography. For the "wet" workup the reaction mixture was poured into 200 ml of water and extracted three times with 100 ml of petroleum ether (low boiling). The organic layer was washed with water (five times), dried with MgSO₄, and the solvent removed. The residue was either distilled or purified by chromatography.

General Coupling Procedure II (Beletskaya) (PII): Iodide and stannane were placed in a Schlenk flask, DMF and PdCl₂(CH₃CN)₂ added, and the mixture stirred for 12 h. Then an additional charge of PdCl₂(CH₃CN)₂ was added to ensure complete reaction. Workup was identical to that described above.

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex **3a**: Compounds **1b** (3.00 g, 9.46 mmol), **2a** (4.01 g, 15.4 mmol), Pd₂dba₃ (176 mg, 192 μmol) and triphenylarsane (235 mg, 768 μmol) in 50 ml of DMF were coupled according to *PI* (see Procedure I above). Dry workup and sublimation at 40 °C/0.005 Torr gave 1.91 g (69%, m.p. 62 °C) **3a**. – IR (KBr): v [cm⁻¹] = 2959, 2299, 2041, 1980, 1964, 1949. – ¹H NMR (200 MHz, CDCl₃): δ = 0.16 (s, 9 H, TMS); 3.93 (s, 2 H, 2-H, 4-H); 4.30 (s, 1 H, 3-H). – ¹³C NMR (50 MHz, CDCl₃): δ = -0.32 (3 C, TMS); 61.2 (1 C, C-1); 63.6 (1 C, C-3); 66.7 (2 C, C-2, C-4); 96.3 (1 C, alkyne C); 97.4 (1 C, alkyne C); 213.3 (3 C, carbonyl C). – MS (EI, 70 eV): m/z (%) = 288 (21) [M⁺], 260 (48) [M – 1 CO], 232 (37) [M – 2 CO], 204 (100) [M – 3 CO]. – C₁₂H₁₂FeO₃Si (288.16): calcd. C 50.02, H 4.20; found C 49.98, H 4.27.

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex **3b**: Compounds **1b** (1.00 g, 3.15 mmol), **2b** (1.57 g, 5.12 mmol), Pd₂dba₃ (88 mg, 96.0 μmol) and triphenylarsane (118 mg, 384 μmol) in 50 ml of DMF were treated according to *PI-wet*. Chromatography (aluminium oxide, pentane) gave **3b** (oil, 850 mg, 77%). – IR (KBr): v [cm⁻¹] = 3058, 2987, 2868, 2309, 2146, 2054, 1983, 1272. – ¹H NMR (300 MHz, CDCl₃): δ = 1.01–1.05 (br. s, 21, TIPS H); 3.88 (s, 1 H, 3-H); 4.24 (s, 2 H, 2-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 11.3 (3 C, TIPS CH); 18.6 (6 C, TIPS CH₃); 61.0 (1 C, C-1); 63.9 (1 C, C-3); 66.8 (2 C, C-2, C-4); 92.2 (1 C, alkyne C); 99.4 (1 C, alkyne C); 213.3 (3 C, carbonyl C). – MS (EI, 70 eV): m/z (%) = 372 (16) [M⁺], 344 (43) [M – 1 CO], 316 (24) [M – 2 CO], 288 (100) [M – 3 CO]. – C₁₈H₂₄FeO₃Si (372.34): calcd. C 58.06, H 6.50; found C 58.11, H 6.47.

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex 3c: 1b (2.00 g, 6.31 mmol), 2c (2.67 g, 10.1 mmol), Pd₂dba₃ (173 mg, 189 μmol) and triphenylarsane (232 mg, 756 μmol) in 40 ml of DMF were treated according to *PI-wet* and furnished 3c after chromatography (flash silica gel, pentane; 1.31 g, 71%; m.p. 67 °C). – IR (KBr): ν [cm⁻¹] = 3084, 3056, 2302, 2049, 1974, 1596, 1499, 1444. – ¹H NMR (200 MHz, CDCl₃): δ = 4.02 (s, 1 H, 3-H); 4.37 (s, 2 H, 2-H, 4-H); 7.30–7.39 (m, 5 H, phenyl H). – ¹³C NMR (50 MHz, CDCl₃): δ = 61.5 (1 C, C-1); 64.2 (1 C, C-3); 66.5 (2 C, C-2, C-4); 82.3 (1 C, alkyne C); 89.8 (1 C, alkyne C); 122.6 (1 C, C-1'); 128.3 (2 C, C-2',C-6'); 128.4 (1 C, C-4'); 131.8 (2 C, C-3', C-5'); 213.7 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 292 (25) [M⁺], 264 (66) [M – 1 CO], 236 (44) [M – 2 CO], 208 (95) [M – 3 CO]. – C₁₅H₈FeO₃ (292.07): calcd. C 61.68, H 2.76; found C 61.66, H 2.85.

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex 3d: Compound 3a (1.00 g, 3.50 mmol) and potassium carbonate (968 mg, 7.00 mmol) were dissolved in 15 ml of methanol and stirred for 20 min at 21 °C. Aqueous workup and sublimation at 20 °C/0.005 Torr gave 3d, (703 mg, 93%) as a relatively unstable yellow oil crystallizing at -20 °C. – IR (KBr): ν [cm⁻¹] = 3305, 3142, 3131, 3124, 2051, 1973. – ¹H NMR (300 MHz, CDCl₃): δ = 2.85 (s, 1 H, alkyne H); 4.00 (s, 1 H, 3-H), 4.32 (s, 2 H, 2-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 59.2 (1 C, C-1); 64.4 (1 C, C-3); 66.5 (2 C, C-2, C-4); 76.7 (1 C, alkyne C); 78.0 (1 C, alkyne CH); 213.0 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 216 (12) [M⁺], 188 (39) [M – 1 CO], 160 (34) [M – 2 CO], 132 (100) [M – 3 CO].

Monobutadiynylated Tricarbonyl(cyclobutadiene)iron Complex **3f**: According to *PII-wet*, **1b** (500 mg, 1.60 mmol), **2f** (741 mg, 2.60 mmol), Pd₂dba₃ (58.6 mg, 64.0 μmol) and triphenylarsane (78.4 mg, 256 μmol) were coupled in 2 ml of THF (6 h). Filtration (aluminium oxide, pentane) gave **3f** (259 mg, 52%; m.p. 62–63 °C). – IR (KBr): v [cm⁻¹] = 3124, 3116, 3104, 2960, 2926, 2900, 2098, 2057, 2048, 1985, 1969. – ¹H NMR (300 MHz, CDCl₃): δ = 0.20

(s, 9 H, TMS H); 4.07 (s, 1 H, 3-H); 4.37 (s, 2 H, 2-H, 4-H). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.54$ (9 C, TMS C); 57.8 (1 C, C-1); 66.1 (1 C, C-3); 67.1 (2 C, C-2, C-4); 70.5 (1 C, butadiyne C); 74.6 (1 C, butadiyne C); 87.8 (1 C, butadiyne C); 91.1 (1 C, butadiyne C); 212.5 (3 C, CO). - MS (EI, 70 eV): m/z (%) = 312 (10) [M⁺], 284 (33) [M - 1 CO], 256 (37) [M - 2 CO], 228 (100) [M - 3 CO]. - C₁₄H₁₂FeO₃Si (312.18): calcd. C 53.86, H 3.87; found C 53.92, H 3.97.

Monoethynylated Tricarbonyl (cyclobutadiene) iron Complex 3g: By analogy to 3a, 3f (560 mg, 1.79 mmol) and potassium carbonate (496 mg, 3.58 mmol) were dissolved in 10 ml of methanol and stirred for 15 min. Aqueous workup and distillation at 45 °C/0.1 Torr yielded 3g (244 mg, 57%) as a sensitive yellow oil. – IR (KBr): ν [cm⁻¹] = 3307, 3116, 3061, 3029, 2227, 2200, 2057, 1984. – ¹H NMR (300 MHz, CDCl₃): δ = 2.43 (1 H, butadiyne H); 4.05 (s, 1 H, 3-H); 4.36 (s, 2 H, 2-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 57.2 (1 C, C-1); 66.1 (1 C, C-3); 67.2 (2 C, C-2, C-4); 68.2 (1 C, butadiyne C); 69.3 (1 C, butadiyne C); 71.5 (1 C, butadiyne C); 73.8 (1 C, butadiyne CH); 212.5 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 240 (45) [M⁺], 212 (83) [M – 1 CO], 184 (35) [M – 2 CO], 156 (100) [M – 3 CO].

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex 4a: General Metalation Procedure (MP): Alkyne 3a was placed in a flame-dried and argon-flushed Schlenk tube. After addition of 150 ml of THF the reaction mixture was cooled to -78 °C. For selective ortho-metalation, sec-BuLi, delivered as a 1.4 M solution in cyclohexane, must be administered to the precooled walls of the reaction vessel. With this procedure the cyclohexane solution freezes. By gentle shaking the sec-BuLi dissolved slowly (depending on the amount, in 2-10 min) into the solution of 3a. After 15 min 1.1 equiv. of 1,2-diiodoethane in ca. 10 ml of THF was added quickly into the reaction mixture. 10 min after the addition of 1,2-diiodoethane, the cooling bath was removed, the deep-red solution stirred for 1 h at ambient temperature, poured into a pentane/Na₂S₂O₃/ water mixture and partitioned. The aqueous phase was extracted several times with pentane. The combined organic phases were washed several times with water. After drying with MgSO₄ and removal of pentane, the product was chromatographed over flash silica gel with pentane as eluent. This procedure gave exclusively (>95%) the ortho-iodinated product 4a. If the metalation was conducted by simple syringe injection of sec-BuLi to the solution of the precooled alkyne, a mixture of ortho- and para-iodide (4a and 5a) was isolated. The complete separation of the iodides 4a and 5a by flash chromatography was difficult. It was possible to combine the fractions enriched in 5a of several runs and to isolate the pure para-iodide 5a by repeated chromatography (flash silica gel, pentane). The amount of 5a never exceeded 25%. The iodination of **3a** (1.30 g, 4.51 mmol) with sec-BuLi (3.9 ml, 5.41 mmol) and 1,2diiodoethane (1.52 g, 5.41 mmol) as described in the general procedure for metalation yielded 4a (1.28 g, 74%; yellow crystals, m.p. 81 °C). – IR (KBr, cm⁻¹): v = 3129, 3104, 2362, 2050, 1998, 1968, 1927, 1252. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.18$ (s, 9 H, TMS-H), 4.21 (s, 1 H, cyclobutadiene H), 4.70 (s, 1 H, cyclobutadiene H). ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.3$ (3 C, TMS C), 27.9 (1 C, cyclobutadiene C-I), 65.4, 66.3, 67.6 (3 C, cyclobutadiene C), 95.7, 99.7 (2 C, alkyne C), 212.53 (3 C, CO). - MS (FD): 414 [M]. - C₁₂H₁₁FeIO₃Si: calcd. C 34.81, H 2.68; found C 35.07, H 2.64.

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex 5a: If room temp. (not precooled) sec-BuLi was used under otherwise identical conditions, a mixture of ortho- and para-iodide in a ratio of up to 4:1 was obtained. The mixture can be separated by repeated flash chromatography. 5a: m.p. 45°C. – IR (KBr): v

[cm⁻¹] = 3057, 2996, 2311, 2148, 2057, 1990. – ¹H NMR (300 MHz, CDCl₃): δ = 0.15 (s, 9H, TMS H); 4.60 (s, 2H, 3-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.43 (3 C, TMS C); 23.9 (1 C, C–I), 61.7, 71.9 (3 C, cyclobutadiene C), 95.7, 98.1 (2 C, alkyne C); 212.5 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 414 (5) [M⁺], 386 (16) [M – 1 CO], 358 (15) [M – 2 CO], 331 (74) [M – 3 CO].

Monoethynylated Tricarbonyl(cyclobutadiene)iron Complex **4b**: According to the metalation procedure (MP), **3b** (850 mg, 2.47 mmol) was treated with sec-BuLi (1.9 ml, 2.64 mmol) and 1,2-diiodoethane (744 mg, 2.64 mmol) and worked up. Chromatography (silica gel, petroleum ether) yielded **4b** (722 mg, 62%, yellow crystals, m.p. 81 °C). - ¹H NMR (300 MHz, CDCl₃): δ = 1.09 (m, 21 H, TIPS H); 4.25, 4.74 (2 s, 2H, cyclobutadiene H, order unknown). - ¹³C NMR (75 MHz, CDCl₃): δ = 11.4 (3 C, TIPS CH); 18.9 (6 C, TIPS CH₃); 28.9 (1 C, C-1); 65.4, 67.9 (2 C, C-3, C-4, order unknown); 72.3 (1 C, C-2); 96.9 (1 C, alkyne C); 97.9 (1 C, alkyne C); 212.9 (3 C, CO). - MS (FD): mlz = 470 [M⁺].

Diethynylated Tricarbonyl(cyclobutadiene)iron Complex 6a: According to PII-wet, 4a (1.00 g, 2.42 mmol), 2a (784 mg, 3.86 mmol), Pd(CH₃CN)₂Cl₂ (19 mg, 72 μmol) and 15 ml of DMF were stirred. After 18 h, 19 mg of the catalyst was added and the reaction mixture stirred for another 18 h. Chromatography (silica gel, pentane) yields **6a** (726 mg, 78%; yellow crystals, m.p. 64°C). If the Pd₂dba₃/ triphenylarsane catalyst system is used, the yield goes up to 81%, but triphenylarsane must be removed by sublimation (60°C/0.005 Torr). – IR (KBr): $v \text{ [cm}^{-1}\text{]} = 3127, 2958, 2900, 2146, 1991, 1986,$ 1980, 1434. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.20$ (s, 18H, TMS H); 4.24 (s, 2H, 3-H, 4-H). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.23$ (6 C, TMS C); 64.7 (2 C, C-1, C-2); 66.2 (2 C, C-3, C-4); 96.0 (2 C, alkyne C); 98.9 (2 C, alkyne C); 212.4 (3 C, CO). -MS (EI, 70 eV): m/z (%) = 384 (7) [M⁺], 356 (16) [M - 1 CO], 328 (8) [M - 2 CO], 300 (100) [M - 3 CO]. $-C_{17}H_{20}FeO_3Si_2$ (384.03): calcd. C 53.12, H 5.24; found C 53.13, H 5.18.

Diethynylated Tricarbonyl (cyclobutadiene) iron Complex **6b**: According to PII-wet, **4a** (400 mg, 966 μmol), **2b** (535 mg, 1.55 mmol) Pd(CH₃CN)₂Cl₂ (8.0 mg, 29 μmol) and 10 ml of DMF were stirred for 24 h. 8.0 mg of catalyst was then added and stirring continued for 24 h. Chromatography (silica gel, pentane) afforded **7b** (267 mg, 59%, yellow oil). – IR (KBr): ν [cm⁻¹] = 2960, 2946, 2893, 2867, 2158, 2055, 1984, 1484, 1464, 1251. – ¹H NMR (300 MHz, CDCl₃): δ = 0.13 (s, 18 H, TMS H); 1.02 (m, 21 H, TIPS H); 4.58 (s, 2 H, 2-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.22 (3 C, TMS C); 11.2 (3 C, TIPS CH); 18.5 (6 C, TIPS CH₃); 61.0, 61.5 (2 C, C-1, C-3, unknown order); 69.6 (2 C, C-2, C-4); 94.6, 96.4, 97.8, 98.1 (4 C, alkyne C, unknown order); 212.4 (3 C, CO). – MS (EI, 70 eV): mlz (%) = 468 (7) [M⁺], 440 (52) [M – 1 CO], 412 (18) [M – 2 CO], 384 (100) [M – 3 CO]. – HR-MS: C₂₃H₃₂FeO₃Si₂, calcd. 468.1239, found 468.1249.

Diethynylated Tricarbonyl (cyclobutadiene) iron Complex 6c: Compounds 4a (400 mg, 0.97 mmol), 2h (379 mg, 1.55 mmol), Pd(CH₃CN)₂Cl₂ (8.0 mg, 29 μmol) and 10 ml of DMF were treated according to *PII-wet*. After 18 h, 8.0 mg of catalyst was added and the reaction stirred for another 24 h. Chromatography (silica gel, pentane) yielded 6 (204 mg, 57%; yellow crystals, m.p. 73°C). – IR (KBr): ν [cm⁻¹] = 3065, 2973, 2937, 2224, 2135, 2051, 1988, 1979, 1976, 1456. – ¹H NMR (300 MHz, CDCl₃): δ = 0.16 (s, 9 H, TMS H); 1.21 (s, 9 H, *tert*-butyl); 4.14, 4.17 (2 s, 2 H, 3-H, 4-H). – 13 C NMR (75 MHz, CDCl₃): δ = -0.3 (9 C, TMS C); 28.3 (1 C, *tert*-butyl C); 30.6 (3 C, *tert*-butyl CH₃); 64.4, 66.1 (2 C, C-3, C-4, unknown order); 68.1, 70.0 (2 C, C-1, C-2, unknown order); 96.4, 98.2, 98.3, 102.3 (4 C, alkyne C); 212.8 (3 C, CO). – MS (EI, 70 eV): mlz (%) = 368 (12) [M⁺], 340 (25) [M – 1 CO], 312 (19) [M

- 2 CO], 284 (100) [M - 3 CO]. - $C_{18}H_{20}FeO_3Si$ (368.29): calcd. C 58.70, H 5.47; found C 58.65, H 5.41.

Diethynylated Tricarbonyl(cyclobutadiene)iron Complex 6d: According to PII-wet, 4a (600 mg, 1.45 mmol), 2c (614 mg, 2.32 mmol), Pd(CH₃CN)₂Cl₂ (11 mg, 44 µmol) and 15 ml of DMF were stirred for 18 h. Then 11.0 mg catalyst was added. After 24 h the reaction was worked up. Chromatography (silica gel, pentane) gave **6d** (366 mg, 65%, brown oil). – IR (KBr): $v \text{ [cm}^{-1}\text{]} = 3051$, 2823, 2159, 2052, 1982, 1265. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.20$ (s, 9H, TMS H); 4.31, 4.33 (2 s, 2H, 3-H, 4-H, order unknown). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.28$ (9 C, TMS C); 64.6, 65.1 (2 C, C-1, C-2, order unknown); 66.0, 66.7 (2 C, C-3, C-4, order unknown); 81.0, 92.0 (2 C, C-1', C-2', order unknown); 96.0, 98.9 (2 C, C-1", C-2", order unknown); 122.6 (1 C, C-1"); 128.3, 131.6 (4 C,C-2", C-6", C-3", C-5", order unknown); 128.6 (1 C, C-4"); 212.4 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 388 (8), [M⁺], 360 (17) [M - 1 CO], 332 (11) [M - 2 CO], 304 (100) [M - 3 CO].C₂₀H₁₆FeO₃Si (388.28): calcd. C 61.87, H 4.15; found C 61.88, H 4.28.

Diethynylated Tricarbonyl(cyclobutadiene)iron Complex 6e Using PII-wet, 4a (500 mg, 1.21 mmol), 2i (508 mg, 1.93 mmol), Pd(CH₃CN)₂Cl₂ (42.0 mg, 603 µmol) and 12 ml of DMF were stirred for 24 h. Chromatography (aluminium oxide; pentane, dichloromethane, 20:1; 141 mg, 28%, brown oil) yielded 6e. - IR (KBr): $v [cm^{-1}] = 3110, 2846, 2822, 2254, 2057, 1993, 909. - {}^{1}H$ NMR (300 MHz, CDCl₂): $\delta = 0.18$ (s, 9H, TMS H); 1.25 (s, 9H, tert-butyl); 4.32 (s, 2H, 3-H, 4-H). - 13C NMR (75 MHz, CDCl₃): $\delta = -0.35$ (9 C, TMS C); 28.4 (1 C, tert-butyl C); 30.2 (3 C, tertbutyl CH₃); 61.0, 68.5 (2 C, C-1, C-2, order unknown); 66.7, 68.9 (2 C, C-3, C-4, order unknown); 64.4, 65.9, 67.9, 69.5, 76.6, 90.7 (6 C, hexatriyne C, order unknown); 95.2, 99.8 (2 C, alkyne C); 211.6 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 416 (4) [M⁺], 388 (9) [M - 1 CO], 360 (3) [M - 2 CO], 332 (77) [M - 3 CO]. -C₂₂H₂₀FeO₃Si (416.33): calcd. C 63.47, H 4.84; found C 63.28, H 4.94.

Diethynylated Tricarbonyl(cyclobutadiene) iron Complex 6f: Compound 6a (900 mg, 2.34 mmol) and potassium carbonate (1.30 g, 9.37 mmol) were stirred for 20 min at 21 °C in 30 ml of methanol. Aqueous workup and chromatography (silica gel, pentane) yields analytically pure 6f (562 mg, 100%; yellow crystals, m.p. 88 °C, dec.). − IR (KBr): $v \text{ [cm}^{-1}] = 3291, 3277, 3129, 2052, 2005, 1982, 1700. − ¹H NMR (300 MHz, CDCl₃): δ = 3.04 (s, 2 H, alkyne H); 4.33 (s, 2 H, 3-H, 4-H). − ¹³C NMR (75 MHz, CDCl₃): δ = 62.7 (2 C, C-1, C-2); 66.8 (2 C, C-3, C-4); 75.1 (2 C, alkyne C); 80.3 (2 C, alkyne CH); 211.8 (3 C, CO). − MS (EI, 70 eV): <math>m/z$ (%) = 240 (25) [M⁺], 212 (42) [M − 1 CO], 184 (19) [M − 2 CO], 156 (100) [M − 3 CO]. − C₁₁H₄FeO₃ (239.998): calcd. C 55.05, H 1.68; found C 54.98, H 1.77.

Diethynylated Tricarbonyl(cyclobutadiene)iron Complex **6g**: Compound **6b** (40.0 mg, 90.0 μmol) and potassium carbonate (25.0 mg, 180 μmol) were stirred in 5 ml of methanol for 20 min. Workup and chromatography (silica gel, pentane) yielded **6f** (24 mg, 65%, yellow oil). - ¹H NMR (300 MHz, CDCl₃): δ = 1.08 (m, 21 H, TIPS H); 3.00 (s, 1 H, ethynyl H); 4.28, 4.33 (2 s, 2 H, 3-H, 4-H, order unknown). - MS (FD): m/z = 368 [M⁺].

Diethynylated Tricarbonyl (cyclobutadiene) iron Complex 7a: According to PII-wet, 5a (400 mg, 966 μ mol), 2a (311 mg, 1.55 mmol), Pd(CH₃CN)₂Cl₂ (8.0 mg, 29 μ mol) and 10 ml of DMF were stirred. After 18 h the same amount of catalyst was added and stirred for another 24 h. Chromatography (silica gel, pentane) yielded analytically pure 7a (264 mg, 71%; yellow crystals, m.p. 95°C). — IR (KBr): ν [cm⁻¹] = 3194, 2964, 2928, 2874, 2164, 2057, 1997, 1466,

1383. $^{-1}$ H NMR (300 MHz, CDCl₃): δ = 0.16 (s, 18 H, TMS H); 4.61 (s, 2 H, 2-H, 4-H). $^{-13}$ C NMR (75 MHz, CDCl₃): δ = $^{-0.41}$ (6 C, TMS C); 61.0 (2 C, C-1, C-3); 69.5 (2 C, C-2, C-4); 95.4 (2 C, alkyne C); 97.7 (2 C, alkyne C); 212.4 (3 C, CO). $^{-}$ MS (EI, 70 eV): m/z (%) = 384 (13) [M⁺], 356 (58) [M $^{-}$ 1 CO], 328 (97) [M $^{-}$ 2 CO], 300 (100) [M $^{-}$ 3 CO]. $^{-}$ C₁₇H₂₀FeO₃Si₂ (384.03): calcd. C 53.12, H 5.24; found C 53.11, H 5.25.

Diethynylated Tricarbonyl(cyclobutadiene)iron Complex 7b: Compounds 5a (850 mg, 2.05 mmol), 2b (1.13 g, 3.28 mmol), Pd(CH₃CN)₂Cl₂ (16 mg, 63 μmol) and 15 ml of DMF were stirred for 24 h and treated according to PII-wet. Addition of the same amount of catalyst and continued stirring for 24 h yielded 7b after chromatography (silica gel, petroleum ether, yellow oil, 595 mg, 62%). – IR (KBr): $v [cm^{-1}] = 3108, 3104, 2960, 2945, 2894, 2867,$ 2154, 2054, 1994, 1962, 1464, 1251. - ¹H NMR (300 MHz, CDCl₃): $\delta = 0.15$ (s, 18 H, TMS H); 1.05 (m, 21 H, TIPS H); 4.25 (s, 2H, 3-H, 4-H). $- {}^{13}$ C NMR (75 MHz, CDCl₃): $\delta = -0.21$ (3 C, TMS C); 11.2 (3 C, TIPS CH); 18.6 (6 C, TIPS CH₃); 64.8, 65.1 (2 C, C-1, C-2, order unknown); 66.1, 66.4 (2 C, C-3, C-4, order unknown); 95.7, 96.0, 97.9, 98.8 (4 C, alkyne C, order unknown); 212.4 (3 C, CO). – MS (EI, 70 eV): m/h (%) = 468 (7) [M⁺], 440 (14) [M - 1 CO], 412 (4) [M - 2 CO], 384 (100) [M - 3 CO]; HR-MS: C₂₃H₃₂FeO₃Si₂, calcd. 468.1239; found 468.1250.

Diethynylated Tricarbonyl (cyclobutadiene) cobalt Complex 7f: Compound 7a (430 mg, 1.12 mmol) and potassium carbonate (618 mg, 4.47 mmol) were stirred in 10 ml of methanol for 20 min. Workup and chromatography (silica gel, pentane) yielded 7c. (250 mg, 93%; yellow crystals, m.p. 58 °C, dec.). – IR (KBr): ν [cm⁻¹] = 3304, 3051, 2309, 2061, 1983, 1717. – ¹H NMR (300 MHz, CDCl₃): δ = 2.90 (s, 2 H, alkynyl H); 4.63 (s, 2 H, 3-H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 66.5 (2 C, C-1, C-3); 69.2 (2 C, C-2, C-4); 75.4 (2 C, alkyne C); 79.5 (2 C, alkyne CH); 211.9 (3 C, CO). – MS (EI, 70 eV): mlz (%) = 240 (23) [M⁺], 212 (40) [M – 1 CO], 184 (18) [M – 2 CO], 156 (100) [M – 3 CO].

Bridged Complex 10: Compound 1b (200 mg, 630 μmol), 8 (105 mg, 300 μmol), Pd₂dba₃ (11.0 mg, 3.0 μmol) and triphenylarsane (14.7 mg, 12 μmol) were stirred in 3 ml of DMF for 12 h at 21 °C. Aqueous workup and chromatography (silica gel, pentane/dichloromethane, 15:1) yielded 10 (98.5 mg, 81%, m.p. 98–100 °C). – IR (KBr): v [cm⁻¹] = 3140, 3125, 3104, 2039, 1974, 1950, 1921. – ¹H NMR (300 MHz, CDCl₃): δ = 4.01 (s, 2H, 3′-, 3″-H); 4.30 (s, 4 H, 2′-H, 4′-H, 2″-H, 4″-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 60.3 (2 C, C-1′, C-1″); 64.8 (2 C, C-3′, C-3″); 66.4 (4 C, C-2′, C-4′, C-2″, C-4″); 82.8 (2 C, C-1, C-2); 213.0 (3 C, CO). – MS (FD): mlz = 406 [M⁺]. – C₁₆H₆Fe₂O₆ (405.91): calcd. C 47.34, H 1.49; found C 47.16, H 1.52.

Bridged Complex 11: Ethynylcymantrene^[14] was treated with Et₂N · SnMe₃^[20]. Excess stannylamide and diethylamine were removed at 0.001 Torr/21 °C. According to PI-wet, 1b (381 mg, 1.20 mmol), the stannylated ethynylcymantrene (707 mg, 1.20 mmol), Pd₂dba₃ (22.4 mg, 24 μmol), and triphenylarsane (29.3 mg, 96.0 μmol) were stirred for 48 h in 15 ml of DMF. Chromatography (silica gel, pentane/dichlormethane, 6:1) yielded analytical pure 11 (276 mg, 55%, m.p. 126 °C). – IR (KBr): v [cm⁻¹] = 3125, 3104, 2044, 2015, 1972, 1926, 1919, 1149. – ¹H NMR (300 MHz, CDCl₃): δ = 4.01 (s, 1 H, 3-H); 4.32 (s, 2 H, 2-H, 4-H); 4.65 (s, 2 H, 3'-H, 4'-H); 4.94 (s, 2 H, 2'-H, 5'-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 59.9 (1 C, C-1), 65.3 (1 C, C-3); 66.8 (2 C, C-2, C-4); 81.4 (1 C, C-1'); 82.0 (2 C, C-2', C-5'); 82.3 (1 C, alkyne C); 82.4 (1 C, alkyne C); 86.5 (2 C, C-3', C-4'); 213.5 (3 C, Fe-CO); 224.4 (3 C) [Mn-CO]. – MS (EI, 70 eV): mlz (%) = 418 (19) [M⁺], 390

(11) [M - 1 CO], 362 (22) [M - 2 CO], 334 (21) [M - 3 CO], 306 (40) [M - 4 CO], 278 (100) [M - 5 CO], 250 (37) [M - 6 CO].

Bridged Complex 12: (a) by Stille Coupling: 1b (200 mg, 630 μmol), 9 (113 mg, 300 μmol), Pd₂dba₃ (11.0 mg, 12.0 μmol) triphenylarsane (14.7 mg, 48.0 µmol) and 3 ml of THF were stirred for 12 h. Aqueous workup and chromatography (silica gel, pentane/ dichlormethane, 20:1) yields **12** (87.2 mg, 67%, m.p. 129 °C). (b) By Hay Coupling: 3d (150 mg, 0.694 mmol), CuCl (100 mg, 1.01 mmol), TMEDA (107 mg, 0.92 mmol) were dissolved in 50 ml of acetone. Oxygen was bubbled through the solution for 2 h at 21 °C. Aqueous workup and chromatography yielded 12 (81 mg, 54%). — IR (KBr): $v \text{ [cm}^{-1]} = 3133, 3120, 3105, 2063, 2049, 1982, 1938. -$ ¹H NMR (200 MHz, CDCl₃): $\delta = 4.08$ (s, 2H, 3'-H, 3"-H); 4.37 (s, 4H, 2'-H, 4'-H, 2"-H, 4"-H). - ¹³C NMR (50 MHz, CDCl₃): $\delta = 57.9$ (2 C, C-1', C-1"); 66.4 (2 C, C-3, C-3'); 67.2 (4 C, C-2', C-4', C-2", C-4"); 74.3, 75.6 (4 C, C-1, C-2, C-3, C-4, unknown order); 212.6 (3 C, CO). – MS (FD): m/z = 430 [M⁺]. – C₁₈H₆Fe₂O₆ (429.76): calcd. C 50.29, H 1.41; found C 50.19, H

Bridged Complex 13: Compounds 5a (390 mg, 0.94 mmol), 8 (166 mg, 0.47 mmol), Pd(CH₃CN)₂Cl₂ (9.8 mg, 40 μmol) and 3 ml of DMF were stirred. After 24 h the same amount of catalyst was added and stirring continued for 48 h. Workup and chromatography (silica gel, pentane) yielded starting material 5a. Increasing the polarity of the eluent (pentane/dichlormethane, 20:1) yielded 13 (110 mg, 39%; dark yellow crystals, m.p. 151°C). – IR (KBr): v $[cm^{-1}] = 3166, 2957, 2914, 2160, 2037, 1984, 1455. - {}^{1}H NMR$ (300 MHz, CDCl₃): $\delta = 0.18$ (s, 36 H, TMS H); 4.33 (s, 4 H, 2'-H, 2"-H, 4'-H, 4"-H). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.3$ (6 C, TMS C); 60.8, 63.5 (4 C, C-1', C-1", C-3, C-3', order unknown); 68.6 (4 C, C-2', C-2", C-4', C-4"); 83.5 (C-1, C-2); 95.6 (2 C, alkyne C); 99.1 (2 C, alkyne C); 212.4 (6 C, CO). - MS (EI, 70 eV): m/z $(\%) = 598 (11) [M^+], 570 (11) [M - 1 CO], 5.42 (9) [M - 2 CO],$ 514 (39) [M - 3 CO], 486 (32) [M - 4 CO], 458 (2) [M - 5 CO],430 (40) [M - 6 CO]. - C₂₆H₂₂Fe₂O₆Si₂ (598.32): calcd. C 52.19, H 3.71; found C 52.19, H 3.72.

Bridged Complex 14: Stannylation of 7c (165 mg, 0.94 mmol) with Lappert's reagent^[69] and coupling with 5a (242 mg, 580 μmol), Pd(CH₃CN)₂Cl₂) (2 × 6.1 mg, 24 μmol, 48 h) in 3 ml of DMF and chromatography (silica gel, pentane/dichloromethane, 20:1) yielded 14 (73 mg, 31%; dark yellow crystals, m.p. 169 °C). – 1R (KBr): ν [cm⁻¹] = 3099, 2970, 2301, 2054, 1995, 1444. – ¹H NMR (300 MHz, CDCl₃): δ = 0.18 (s, 18 H, TMS-H); 4.24 (s, 6 H, 2-H, 4-H, 4'-H, 6'-H, 4"-H, 6"-H). – ¹³C NMR (75 MHz, CDCl₃): δ = –0.31 (6 C, TMS C); 61.2, 61.5, 62.7 (6 C, C-1, C-3, C-3', C-3", C-5', C-5", order unknown); 67.3 (2 C, C-2, C-4); 68.1 (4 C, C-4', C-4", C-6', C-6"); 82.1, 82.4 (4 C, C-1', C-1", C-2', C-2", order unknown); 96.1 (2 C, alkyne C); 99.0 (2 C, alkyne C); 211.9 (3 C, CO); 212.1 (6 C, CO). – MS (FD): mlz = 812 [M⁺].

Bridged Complex **16a**: Compound **7g** (277 mg, 1.33 mmol) was treated with 1.0 ml of Lappert's reagent and stirred for 20 min. The excess reagent and the formed amine were removed at 0.001 Torr/21 °C. **1b** (800 mg, 2.52 mmol), Pd_2dba_3 (12 mg, 13.1 μmol), triphenylarsane (15 mg, 49.0 μmol) in 5 ml of DMF were added to the formed stannane and treated according to *PI-dry*. Filtration (aluminium oxide, pentane) gave **15a** (409 mg, 55%, dec. 202 °C, without melting) as sole product. – IR (KBr): $v \text{ [cm}^{-1]} = 3130$, 3111, 3102, 3090, 2059, 2054, 1963, 1953. – ¹H NMR (300 MHz, CDCl₃): δ = 3.97, 4.28 (s, 4H, cyclobutadiene H), 4.50 (s, 2H, cyclobutadiene H), 4.98 (s, 5 H, Cp H). – ¹³C NMR (75 MHz, CDCl₃): δ = 54.4, 62.6, 64.0, 64.2, 66.1 (12 C, cyclobutadiene C), 81.3 (5 C, Cp C), 82.5, 87.1 (4 C, alkyne C), 213.3 (6 C, CO). –

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MS (EI, 70 eV): m/z (%) = 604 (20) [M⁺], 576 (9) [M - 1 CO], 520 (41) [M - 3 CO], 492 (10) [M - 4 CO], 464 (5) [M - 5 CO], 436 (21) [M - 6 CO]. - $C_{27}H_{13}CoFe_2O_6$ (604.00): calcd. C 53.69, H 2.17; found C 53.72, H 2.16.

Bridged Complex 16b: Lappert's reagent (0.8 ml), and 7h (200 mg, 0.543 mmol) was allowed to react for 15 min. Excess stannylamide and amine were removed at 21 °C/0.001 Torr. The formed **7f**, **1b** (381 mg, 1.20 mmol), PdCl₂(CH₃CN)₂ (10 mg, 38.5 μmol) and 10 ml of DMF were stirred for 18 h. Aqueous workup and chromatography (silica gel, first with pentane) led to removal of starting material; elution with pentane/dichloromethane, 9:1, yielded bridged complex 15 (131 mg, 43%, yellow oil). – IR (KBr): $v [cm^{-1}] = 3309, 3187, 2956, 2190, 2092, 2047, 1975, 1736. - {}^{1}H$ NMR (300 MHz, CDCl₃): $\delta = 0.25$ (s, 18 H, TMS H), 2.97 (s, 1 H, alkyne H), 4.03 (s, 1 H, cyclobutadiene H), 4.29 (s, 2 H, cyclobutadiene H), 4.90 (s, 5H, Cp H). - 13C NMR (75 MHz, CDCl₃): $\delta = -0.6$ (6 C, TMS C), 62.6, 63.5, 64.0, 64.2, 66.1, 76.0 (8 C, cyclobutadiene C), 78.4 (1 C, alkyne CH), 81.3 (5 C, Cp C), 82.3, 82.8, 89.0 (3 C, alkyne C), 213.4 (C, CO). - MS (EI, 70 eV): m/z $(\%) = 558 (40) [M^+], 530 (12) [M - 1 CO], 502 (8) [M - 2 CO],$ 474 (75) [M - 3 CO]. - Further elution with the same solvent combination gave 16b (71 mg, 23%, yellow oil). – IR (KBr): ν $[cm^{-1}] = 2957, 2925, 2185, 2047, 1975, 1247. - {}^{1}H NMR (300)$ MHz, CDCl₃): $\delta = 0.25$ (s, 18 H, TMS H), 3.98 (s, 2 H, cyclobutadiene H), 4.26 (s, 4H, cyclobutadiene H), 4.88 (s, 5H, Cp H). -¹³C NMR (75 MHz, CDCl₃): $\delta = -0.6$ (6 C, TMS C), 62.6, 64.2, 66.1, 76.0 (12 C, cyclobutadiene C), 81.2 (5 C, Cp C), 83.0, 89.0 (4 C, alkyne C), 213.4 (C, CO). – MS (EI, 70 eV): m/z (%) = 748 (20) [M⁺], 720 (2) [M - 1 CO], 692 (2) [M - 2 CO], 664 (50) [M − 3 CO], 580 (30) [M − 6 CO].

Bridged Complex 17a: According to PII-wet, 4a (1.20 g, 3.00 mmol), 8 (563 mg, 1.50 mmol), and Pd(CH₃CN)₂Cl₂ (15.5 mg, 60 μmol) were stirred in 30 ml of DMF. After 18 h catalyst (7.8 mg, 30 μmol) were added and stirring was continued for 24 h. Chromatography (silica gel, petroleum ether) yielded 17a as a mixture of diastereomers (422 mg, 47%; dark yellow crystals, m.p. 143 °C). – IR (KBr): ν [cm⁻¹] = 3107, 2961, 2925, 2138, 2051, 1987, 1737, 1251, 860. – ¹H NMR (300 MHz, CDCl₃): δ = 0.19 (s, 18 H, TMS H); 4.29, 4.33 (2 s, 4H, 3'-H, 3'-H', 4'-H, 4"-H, order unknown). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.33 (q, 6 C, TMS C); 63.4 (s, 2 C, C-2', C-2"); 64.7, 64.9 (2 s, 2 C, C-1', C-1"); 66.3, 66.4 (2 d, 2 C, C-4', C-4"); 67.5 (d, 2 C, C-3', C-3"); 83.5 (s, 2 C, C-1, C-2); 95.7 (s, 2 C, alkyne C); 99.2 (s, 2 C, alkyne C); 212.0 (s, 6 C, CO). – MS (FD): m/z = 598 [M⁺]. – $C_{26}H_{22}Fe_2O_6$ Si₂ (598.32): calcd. C 52.19, H 3.71; found C 52.11, H 3.74.

Bridged Complex 18: Compound 6f (156 mg, 650 µmol) was treated with an excess of Et₂N-SnMe₃^[69]. After 15 min amine and excess of Et2N · SnMe3 were removed in vacuo. 6h was dried for 1 h at 0.01 Torr/21 °C. Crude 6h, 4a (564 mg, 1.35 mmol), Pd(CH₃CN)₂Cl₂ (7.0 mg, 27 μmol) and 5 ml of DMF were stirred. After 24 h, catalyst (7.0 mg, 27 µmol) was added and stirring continued for 12 h. Workup and chromatography (pentane/dichlormethane, 15:1) yielded 18 (200 mg, 38%; brown crystals, m.p. 111°C, diastereomeric mixture). – IR (KBr): $v \text{ [cm}^{-1}\text{]} = 3055, 2989, 2306,$ 2054, 1986, 1422, 896. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.17$ (s, 18H, TMS H); 4.26-4.35 (m, 6H, 3-H, 4-H, 5'-H, 5"-H, 6'-H, 6"-H, order unknown). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.33$ (6 C, TMS C); 63.2, 63.4, 63.6, 64.7, 64.9, 65.8, 66.2, 67.2, 67.4, 69.3 (12 C, C-1, C-2, C-3, C-4, C-3', C-3", C-4', C-4", C-5', C-5", C-6', C-6", order unknown); 83.3, 83.8 (4 C, C-1', C-1", C-2', C-2", order unknown); 95.6 (2 C, alkyne C); 99.2 (2 C, alkyne C); 211.7 (s, 3 C, CO); 212.0 (s, 6 C, CO). – MS (FD): $m/z = 812 \, [M^+]$.

Bridged Complex 19a: According to PII-wet, 4a (500 mg, 1.21 mmol) 9 (227 mg, 604 μmol), Pd_2dba_3 (33.0 mg, 302 μmol), triphenylarsane (44.5 mg, 145 μmol) and 3 ml of THF were stirred for 12 h. Chromatography (silica gel, pentane/dichlormethane, 10:1) yielded 19 (222 mg, 59% dark yellow crystals, m.p. 165 °C, diastereomeric mixture). – IR (KBr): $v \text{ [cm}^{-1}] = 2961$, 2926, 2875, 2153, 2057, 2004, 1990, 1461, 860. – ¹H NMR (300 MHz, CDCl₃): δ = 0.17 (s, 18 H, TMS H); 4.29, 4.36 (2 s, 4 H, 3'-H, 3"-H, 4'-H, 4"-H, order unknown). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.33 (6 C, TMS C); 61.4, 65.6 (4 C, C-1', C-1", C-2', C-2", order unknown); 66.5, 69.8 (4 C, C-3', C-3", C-4', C-4", order unknown); 75.0, 76.4 (4 C, butadiyne C, order unknown); 95.4 (2 C, alkyne C); 99.8 (2 C, alkyne C); 211.6 (s, 6 C, CO). – MS (FD): m/z = 622 [M⁺]. – $C_{28}H_{22}Fe_2O_6Si_2$ (622.34): calcd. C 54.04, H 3.56; found C 54.14, H 3.62.

Bridged Complex 19b: Compound 19a (110 mg, 177 μmol) was stirred in 8 ml of methanol and 2 ml of THF with potassium carbonate (97.7 mg, 707 μmol) for 20 min. Aqueous workup and chromatography (aluminium oxide, pentane/dichlormethane, 7:3) yielded 19b (61.0 mg, 72%, dark yellow crystals, m.p. 122 °C). – IR (KBr): ν [cm⁻¹] = 3299, 3054, 2987, 2932, 2310, 2200, 2066, 1988, 1583, 1271, 747. – ¹H NMR (300 MHz, CDCl₃): δ = 3.08 (s, 2H, alkyne H); 4.39, 4.42 (2 s, 4H, 3'-H, 3"-H, 4'-H, 4"-H). – ¹³C NMR (75 MHz, CDCl₃): δ = 61.0, 63.5 (2 s, 4 C, C-1', C-1", C-2', C-2", order unknown); 67.0, 68.7 (2 d, 4 C, C-3', C-3", C-4', C-4"); 74.6 (s, 2 C, alkyne C); 74.8, 76.2 (2 s, 4 C, C-1-C-4, order unknown); 80.9 (s, 2 C, alkyne CH); 211.2 (s, 6 C, CO). – MS (FD): mlz = 478 [M⁺].

Complex 21: Compound 4a (1.00 g, 2.60 mmol) in 70 ml of THF was cooled to −78 °C. sec-BuLi (2.0 ml, 2.8 mmol; 1.4 m in cyclohexane) was added by syringe. After 15 min diiodoethane (806 mg, 2.86 mmol), dissolved in 10 ml of THF was added and stirring continued for 1 h at 21 °C. Aqueous workup (sodium thiosulfate solution) and chromatography (aluminium oxide, pentane) yielded **21** (1.16 g, 87%; tan colored, unstable oil). – IR (KBr): v [cm⁻¹] = 3120, 2962, 2153, 2056, 1991, 1451. - ¹H NMR (300 MHz, CDCl₃): $\delta = 0.13$ (s, 9H, TMS H); 0.15 (s, 9H, TMS H); 4.52 (s, 1 H, 3-H). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.4$, -0.3 (2 q, 6 C, TMS C); 29.7 (s, 1 C, C-1); 64.5, 70.3 (2 s, 2 C, C-2, C-3); 70.7 (d, 1 C, C-4); 94.5 (s, 1 C, alkyne C); 94.7 (s, 1 C, alkyne C); 100.3 (s, 1 C, alkyne C); 102.1 (s, 1 C, alkyne C); 211.9 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 510 (4) [M⁺], 482 (14) [M - 1 CO], 454 (5) [M - 2 CO], 426 (67) [M - 3 CO]. - HR-MS: C₁₇H₁₉FeIO₃Si₂, calcd. 507.9314, found 507.9327.

Complex 22: Compound 21 (790 mg, 1.55 mmol), 2a (499 mg, 1.91 mmol), Pd(CH₃CN)₂Cl₂ (12 mg, 46 µmol) and 15 ml of DMF were stirred. After 12 h another portion of catalyst was added and stirring continued for 12 h. Aqueous workup and chromatography (silica gel, pentane) furnished 22 (395 mg, 53%; yellow crystals, m.p. 88 °C). – IR (KBr): v [cm⁻¹] = 3058, 2993, 2310, 2161, 2054, 2001, 1430. – ¹H NMR (300 MHz, CDCl₃): δ = 0.16 (s, 18 H, TMS H); 0.19 (s, 9H, TMS H); 4.48 (s, 1 H, 4-H). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.4, -0.3 (2 q, 9 C, TMS C); 64.2 (s, 2 C, C-1, C-3); 68.1 (s, 1 C, C-2), 68.6 (d, 1 C, C-4); 94.7 (s, 1 C, alkyne C); 95.1 (s, 2 C, alkyne C); 100.0 (s, 1 C, alkyne C); 101.1 (s, 2 C, alkyne C); 211.6 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 480 (4) [M⁺], 452 (11) [M - 1 CO], 424 (3) [M - 2 CO], 396 (99) [M - 3 CO]. – $C_{22}H_{28}$ FeO₃Si₃ (480.57): calcd. C 54.99, H 5.87; found C 55.07, H 5.89.

Complex 23: Compound 22 (100 mg, 0.624 mmol) in 30 ml of THF was cooled to $-78\,^{\circ}$ C. Then sec-BuLi (0.7 ml, 1.00 mmol, 1.5 equiv.) was added. After 15 min 1,2-diiodoethane (265 mg, 0.940

mmol) in 10 ml of THF was introduced. Warming to 21 °C and aqueous workup (Na₂S₂O₃ solution), chromatography (silica gel, pentane) gave **23** (153 mg, 40%; dark yellow crystals, m.p. 92 °C dec.). – IR (KBr): v [cm⁻¹] = 2970, 2152, 2064, 2002, 1260. – 1 H NMR (300 MHz, CDCl₃): δ = 0.20 (br. s, 27 H, TMS H). – 13 C NMR (75 MHz, CDCl₃): δ = -0.3 (9 C, TMS C); 34.0 (s, 1 C, C-1); 69.3 (s, 1 C, C-3); 76.6 (s, 2 C, C-2, C-4); 93.6 (s, 1 C, alkyne C); 93.9 (s, 2 C, alkyne C); 102.3 (s, 1 C, alkyne C); 103.0 (s, 2 C, alkyne C); 211.2 (s, 3 C, CO). – MS (FD): m/z = 606 [M⁺]. – HR-MS: $C_{22}H_{28}\text{FeIO}_3\text{Si}_3$, calcd. 605.9662, found 605.9662.

Perethynylated Tricarbonyl(cyclobutadiene)iron Complex 24a: According to PI-wet, 23 (240 mg, 396 μmol), 8 (68.6 mg, 195 μmol), Pd₂dba₃ (18.3 mg, 20 μmol), triphenylarsane (24.5 mg, 80 μmol) and 2 ml of DMF were stirred for 48 h. Aqueous workup and repeated chromatography (silica gel, pentane/dichloromethane, 85:15) afforded 24a (147 mg, 76% lemon yellow needles). In order to obtain material of high purity, 23 (300 mg, 0.495 mmol), 8 (87.0 mg, 0.247 mmol), Pd(CH₃CN)₂Cl₂ (9.1 mg, 35 μmol) and 2 ml of DMF were stirred. After 12 h the same amount of catalyst was added and the stirring was continued for 24 h. Workup yielded 24a $(47 \text{ mg}, 19\%; 117 ^{\circ}\text{C dec.})$. – IR (KBr): v [cm⁻¹] = 2964, 2930, 2158, 2063, 1997, 1463, 1252. - ¹H NMR (300 MHz, CDCl₃): $\delta =$ 0.19 (s, 18H, TMS H); 0.20 (s, 36H, TMS H). - ¹³C NMR (75 MHz, CDCl₃): $\delta = -0.2$ (q, 18 C, TMS C); 64.5 (s, 2 C, C-1', C-1"); 67.4 (s, 4 C, C-2', C-4', C-2", C-4"); 69.4 (s, 2 C, C-3', C-3"); 84.2 (s, 2 C, C-1, C-2); 93.56 (s, 2 C, alkyne C, linear); 93.64 (s, 4 C, alkyne C, lateral); 102.4 (s, 4 C, alkyne C, lateral); 102.8 (s, 2 C, alkyne C, linear); 210.5 (s, 6 C, CO). – MS (FD): $m/z = 982 \, [M^+]$. - HR-MS: $C_{46}H_{54}Fe_2O_6Si_6$, calcd. 982.1235, found 982.1219.

Perethynylated Tricarbonyl(cyclobutadiene)iron Complex 24b: According to PI, 23 (220 mg, 0.363 mmol), 9 (73.0 mg, 0.194 mmol), Pd₂dba₃ (16.6 mg, 18.2 µmol) triphenylarsane (22.3 mg, 72.8 µmol) and 2 ml of THF were stirred for 5 h. Dry workup and repeated chromatography (silica gel, pentane/dichlormethane, 3:1) gave 24b (121 mg, 66%; lemon yellow crystals m.p. 172°C). – IR (KBr): $v [cm^{-1}] = 2960, 2925, 2150, 2057, 2008, 1999, 1954, 910.$ - ¹H NMR (300 MHz, CDCl₃): $\delta = 0.18$ (s, 18 H, TMS H); 0.20 (s, 36H, TMS H). $- {}^{13}$ C NMR (75 MHz, CDCl₃): $\delta = -0.41$, -0.38 (2 q, 18 C, TMS C); 62.8 (s, 2 C, C-1', C-1"); 67.8 (s, 4 C, C-2', C-2", C-4', C-4"); 70.9 (s, 2 C, C-3', C-3"); 74.2, 78.7 (2 s, 4 C, C-1, C-2, C-3, C-4); 93.2 (s, 2 C, alkyne C, linear); 93.5 (s, 4 C, alkyne C, lateral); 103.1 (s, 4 C, alkyne C, lateral); 103.2 (s, 2 C, alkyne C, linear); 210.3 (s, 6 C, CO). – MS (FD): m/z = 1007 $[M^+]$. - $C_{48}H_{54}O_6Si_6Fe_2$ (1007.16): calcd. C 57.24, H 5.42; found C 57.18, H 5.50.

Tetraethynylated Tricarbonyl(cyclobutadiene)iron Complex 26a: According to PI-dry 25 (300 mg, 0.431 mmol), 2h (528 mg, 2.16 mmol), Pd₂dba₃ (22.0 mg, 24.0 µmol), triphenylarsane (29.5 mg, 96.3 µmol) and 20 ml of DMF were stirred for 24 h at 21 °C and 3 h for 35 °C. Filtration (column 4 × 1 cm, aluminium oxide, pentane) yielded a mixture of 27 and 26, separated by repeated chromatography (column 20×2 cm, silica gel, pentane). 27: 38 mg, 20%, sublimation at $60 \,^{\circ}\text{C}$, $0.001 \,^{\circ}\text{Torr.} - \text{IR (KBr)}$: v [cm⁻¹] = 2972, 2952, 2215, 2039, 1991, 1960, 1920. - ¹H NMR (300 MHz, CDCl₃): $\delta = 1.22$ (s, 18 H, tert-Bu), 1.24 (s, 9 H, tert-Bu), 1.85 (s, 3H, Me). $- {}^{13}$ C NMR (75 MHz, CDCl₃): $\delta = 10.4$ (1 C, Me), 28.3, 28.5 (3 C, C(CH₃)₃), 30.7, 30.8 (9 C, C(CH₃)₃, 65.3, 67.3, 69.2, 69.4, 88.3, 101.3, 103.5 (10 C, cyclobutadiene C, alkyne C), 213.2 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 446 (2) [M⁺], 418 (6) [M - CO], 390 (5) [M - 2 CO], 362 (100) [M - 3 CO]. HR-MS: C₂₆H₃₀FeO₃: calcd. 444.1591, found 444.1599. Increasing the polarity (pentane/diethyl ether, 4:1) gave 26a after sublimation at 80–95 °C bath/0.001 Torr. **26a**: 87 mg, 40%; m.p. 137 °C, yellow crystals. – IR (KBr): ν [cm⁻¹] = 2970, 2217, 2045, 1992. – ¹H NMR (300 MHz, CDCl₃): δ = 1.28 (s, 36 H, *tert*-Bu). – ¹³C NMR (75 MHz, CDCl₃): δ = 28.4 [4 C, C(CH₃)₃], 30.7 [12 C, C(CH₃)₃], 68.5, 69.1, 104.0 (12 C, cyclobutadiene C, alkyne C), 212.5 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 512 (2) [M⁺], 484 (12) [M – CO], 456 (7) [M – 2 CO], 427 (100) [M – 3 CO]. – C₃₁H₃₆FeO₃: calcd. C 72.66, H 7.02; found C 72.69, H 7.16.

Tetraethynylated Tricarbonyl (cyclobutadiene) iron Complex 26b: According to PI-dry, 25 (200 mg, 0.288 mmol), 2j (356 mg, 1.18 mmol), Pd₂dba₃ (14.0 mg, 14.7 μmol), triphenylarsane (29.5 mg, 96.3 μmol) and 10 ml of DMF were stirred for 18 h at 21 °C. Chromatography (column 4 × 1 cm, aluminium oxide, pentane) yielded 54 mg (26%) of a yellow oil, 26b. – IR (KBr): v [cm⁻¹] = 2955, 2928, 2856, 2227, 2048, 1988, 1983, 1953, 1466. – ¹H NMR (300 MHz, CDCl₃): δ = 0.86 (t, ³J(HH) = 6.6 Hz, 12H, CH₃), 1.26–1.40 (m, 40 H, 20 CH₂), 1.53 (q, ³J(HH) = 7.3 Hz, 8H, 4 CH₂), 2.30 (t, ³J(HH) = 7.0 Hz, 8H, 4 propargylic CH₂). – ¹³C NMR (75 MHz, CDCl₃): δ = 14.1 (4 C, Me), 19.9, 22.7, 28.3, 28.8, 29.1, 29.2, 31.8 (28 C, alkyl CH₂), 68.3, 70.6, 96.3 (12 C, cyclobutadiene C, alkyne C), 212.2 (s, 3 C, CO).

Tetraethynylated Tricarbonyl(cyclobutadiene)iron Complex **26c**: According to *PI-dry*, **25** (1.50 g, 2.16 mmol), **2k** (2.03 g, 10.0 mmol), Pd₂dba₃ (50.0 mg, 55.1 μmol), triphenylarsane (75.0 mg, 244 μmol) and 10 ml of DMF were stirred for 18 h at 21 °C. Chromatography (column 4 × 1 cm, aluminium oxide, pentane) yielded **26c** (602 mg, 81%, yellow crystals, m.p. 142 °C). – IR (KBr): ν [cm⁻¹] = 2917, 2844, 2236, 2045, 1991, 1935. – ¹H NMR (300 MHz, CDCl₃): δ = 1.99 (s, 12H, Me). – ¹³C NMR (75 MHz, CDCl₃): δ = 5.0 (4 C, Me), 67.9 (4 C, cyclobutadiene C), 69.6, 91.9 (8 C, alkyne C), 211.9 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 344 (13) [M⁺], 316 (40) [M – CO], 288 (26) [M – 2 CO], 260 (100) [M – 3 CO].

Tetraethynylated Tricarbonyl(cyclobutadiene)iron Complex 26d: According to PI-dry, 25 (936 mg, 1.35 mmol), 2a (1.76 g, 6.73 mmol), Pd₂dba₃ (68.7 mg, 75.0 μmol), triphenylarsane (91.9 mg, 300 μmol) and 10 ml of DMF were stirred for 18 h at 21 °C. Chromatography (column 4 × 1 cm, aluminum oxide, pentane) yielded 26d (641 mg, 83%, yellow crystals, m.p. 128 °C). – IR (KBr): v [cm⁻¹] = 2961, 2155, 2055, 2006, 1251. – ¹H NMR (300 MHz, CDcl₃): δ = 0.19 (s, 36 H, TMS). – ¹³C NMR (75 MHz, CDCl₃): δ = -0.31 [12 C, Si(CH₃)₃], 67.4 (4 C, cyclobutadiene C), 94.1, 102.1 (8 C, alkyne C), 211.0 (s, 3 C, CO). – MS (EI, 70 eV): m/z (%) = 576 (28) [M⁺], 548 (75) [M – CO], 492 (100) [M – 3 CO]. HR-MS: C₂₇H₃₆FeO₃Si₄, calcd. 574.1138, found 574.1146. – C₂₇H₃₆FeO₃Si₄: calcd. C 56.23, H 6.24; found C 56.94, H 6.42.

Tetraethynylated Tricarbonyl (cyclobutadiene) iron Complex 26e: According to PI-dry, 25 (160 mg, 0.230 mmol), 2c (1.00 g, 3.77 mmol), Pd₂dba₃ (10.0 mg, 11.0 μmol), triphenylarsane (15.0 mg, 49.0 μmol) and 2 ml of DMF were stirred for 8 h at 21 °C. Chromatography (column 4 × 1 cm, aluminium oxide, pentane) yielded 26e (115 mg, 84%; yellow crystals, m.p. 126 °C). – IR (KBr): v [cm⁻¹] = 3081, 3059, 2051, 1989, 1494. – ¹H NMR (300 MHz, CDCl₃): δ = 7.33 (m, 12H, aromatic H), 7.55 (m, 8H, aromatic H). – ¹³C NMR (75 MHz, CDCl₃): δ = -67.9 (4 C, cyclobutadiene C), 79.5, 95.1 (8 C, alkyne C), 122.3, 128.4, 129.0, 131.9 (24 C, aromatic C), 211.0 (3 C, CO). – MS (EI, 70 eV): m/z (%) = 592 (35) [M⁺], 564 (9) [M – CO], 508 (41) [M – 3 CO], 226 (100).

Tetraethynylated Tricarbonyl (cyclobutadiene) iron Complex 26f: Potassium carbonate (400 mg, 2.89 mmol) and 26d (205 mg, 0.355 mmol) were stirred in 20 ml of methanol for 10 min. Aqueous workup (diethyl ether) and removal of the solvent at -20 °C/0.001

Torr yielded 26e (81 mg, 79%) as labile material not stable above 0°C in the solid state but stable as a solution in pentane or chloroform. – IR (KBr): $v \text{ [cm}^{-1}\text{]} = 3296, 3283, 2075, 2063, 2024, 2016,$ 1997, 1965, 1233, 833.94. – ¹H NMR (300 MHz, CDCl₃): $\delta = 3.27$ (s, 4H, alkyne H). - ¹³C NMR (75 MHz, CDCl₃): δ = 65.5 (4 C, cyclobutadiene C), 72.6 (4 C, alkyne C), 83.6 (4 C, alkyne C-H), 209.9 (s, 3 C, CO).

* Dedicated to Professor Dr. Heinrich Nöth.

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